

Technical Data Sheet

TZ99/XX**

SOLVENT-BASED CONVERTER FOR TINTOMETRIC SYSTEMS

Supersedes previous issue dated 11/22/12

DATE 01/17/13

Colours:	BB - white; NN - neutral.
Versions:	5, 10, 25, 35, 50, 60, 85 gloss.
Area of use:	Flat parts, furniture, profiles
Method of use:	Airmix and airless spray guns, curtain coater.
Mixing procedure:	by weight (kg)
Part A	TZ99**/XX 100
Part B (hardener)	TH0720/00 50
Thinner	DT1150/00 20-30

Technical characteristics:

Solids content (%):	TZ99**/BB 63 ± 2
	TZ99**/NN 46 ± 1
Specific gravity* (kg/l):	TZ9985/BB 1,250 ± 0,030
	TZ9905/BB 1,350 ± 0,030
	TZ9910/BB 1,350 ± 0,030
	TZ9950/BB 1,290 ± 0,030
	TZ9960/BB 1,290 ± 0,030
	TZ99XX/BB 1,310 ± 0,030
	TZ99XX/NN 0,990 ± 0,030 except for
	TZ9985/NN 0,910 ± 0,030
Viscosity:	
DIN 4 at 20°C:	TZ99**/BB 125" ± 5"
Brookfield at 20° C. (probe 3, 20 rpm):	TZ99**/NN 1700 ± 100

*The TZ99XX/BB has been specifically formulated for tintometric systems, then the specific gravity may slightly change for different batches. For more precision and convenience to final user each production batch has the measured value of specific gravity on the label.

Substrate preparation

With white polyurethane or polyester basecoats.

General characteristics

Pot-life:	TZ99**/BB	4 hours
	TZ99**/NN	3 hours
Recommended application weight (g/m ²):	Min. 80 - max. 150	
Drying time (100 g/m ² at 20°C):	Dust free	5'-10'
	Touch dry	30'-40'
Shelf-life (months):	36	
	After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.	

TZ99**/BB and /NN have been specifically formulated for tintometric systems. TZ99**/NN bases must be applied only if added with solvent-based pastes TP2009/XX. However, we remind you that the addition of organic pigmented pastes implies longer drying times, lower hardness as well as lower hiding power than inorganic pigmented pastes.

Special instructions

TZ99**/BB and /NN topcoats can be mixed with TP2009/XX pastes in a volumetric mixing ratio of 80/20 cc. for intense shades starting from neutral up to a maximum of 5% in volume for pastel shades starting from pigmented white, as it is stated in the WOOD COLOR PLUS formulary.

Alternative hardeners

For faster drying time of intense shades (starting from TZ99**/NN), TH0755/00 can be used. For some colours, a significant turn to different shades can occur.

PROBLEM OF COLOUR ALTERATION DUE TO SUNLIGHT

In general white is liable to yellow slightly over time even if specific hardeners are used.